

公司介绍 COMPANY PROFILE

三人行公司是一个中国颇具技术实力专业生产热熔胶涂布复合设备的精干团队。我们团队拥有二十年热熔胶涂布与复合的工艺经验，无论是低 、高粘度的热熔压敏胶（HM-PSA），以及低高粘度的热熔UV胶，还是高粘度的热塑性材料（TPU, EVA, PU, PO, PA等），我们都能为您提供最佳涂布与复合的完美解决方案。

我公司一直本着“三人行，必有我师焉”的团队精神，合理运用电气与机械，技术与经验的完美结合，努力打造出一流品质的环保涂布复合设备，为致力于推动国内国际热熔胶涂布与复合技术的全面发展，愿与国内外各界人士携手共进，共创辉煌。

Qingdao SanRenXing is a capable team with perfect technology & strength in manufacturing hot melt adhesive coating laminating machine. Own more than twenty years experience in hot melt adhesive coating and lamination, no matter in low or high viscosity hot melt pressure sensitive adhesive(HM-PSA), and low & high viscosity hot melt UV adhesive, or high viscosity thermoplastic material(EVA, PU, PA, TPU, PO etc.), we all can offer a suitable solution for customer.

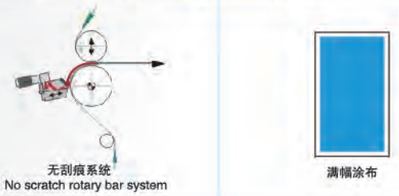
We agree with the English saying:' Two heads are always better than one.' Try to create a perfect quality and good for environmental coating lamination equipment, combining with electric, mechanical, technology and experience. Thus, we would like to cooperate with personages of all circles both domestic and abroad to develop the hot melt adhesive coating and lamination technology to create glories together.

涂布工艺 Coating technology

热熔胶涂布复合机是一种把常温下为固体，加热到一定程度变为能流动且具有一定粘性的粘合剂，涂布在基材上面，能把两种材料复合在一起的设备。

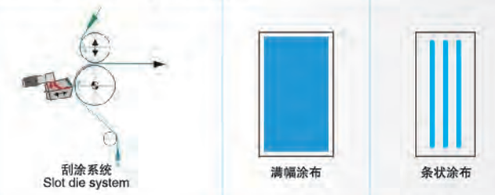
Hot melt adhesive coating lamination machine is a equipment that melt hot melt adhesive to fluid and adhesion, then coat on base material, and laminate two layers material together.

1、无刮痕涂布工艺
No scratch rotary bar coating technology



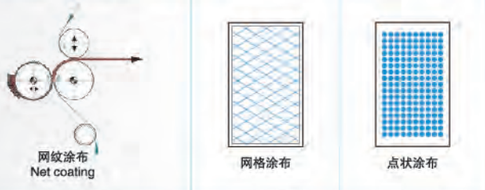
旋转涂布工艺 Rotary coating technology | 满幅涂布 Full coating

2、模头挤压涂布工艺
Slot die coating technology



刮涂工艺 Slot die technology | 满幅涂布 Full coating | 条状涂布 Strip coating

3、网点罗拉涂布工艺
Net spot coating technology



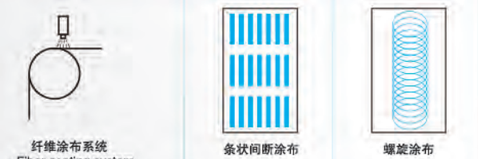
网纹涂布工艺 Net coating technology | 网格涂布 Net coating | 点状涂布 Spot coating

4、多辊式涂布复合工艺
Multi roller coating lamination technology



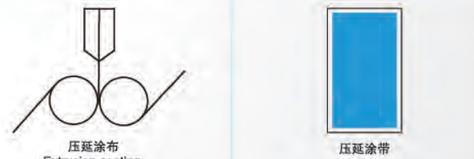
辊式工艺 Roller coating

5、喷涂工艺
Spray coating technology



纤维喷涂工艺 Fiber spray coating technology | 条状间隔涂布/喷涂 Strip spray coating | 螺旋涂布/喷涂 Spiral spray coating

6、流延涂布工艺
Extrusion coating technology



压延涂布 Extrusion coating | 压延涂布效果 Extrusion coating effect

服务宗旨

致力于推动热熔胶涂布与复合技术的应用与发展

Service

We would like to cooperate with personages of all circles in the Intergrated development of Melt Coating and Lamination technology.

青岛三人行机械有限公司

Qingdao SanRenXing Machinery Co.,LTD.

联系我们
赖厚亮（工程师）
手机：18678915798
电话：0532-84911688
传真：0532-84911699
网址：www.qdsrxjx.com
地址：中国·青岛市胶州李哥庄镇日美工业园

Contact us
Helene Chen
Phone: +86-18560643619
Tel: +86-532-84911688
Fax: +86-532-84911699
Web: www.qdsrxjxen.com
Add: Rimei Industrial Park Ligezhuang Town Jiaozhou Qingdao,Shandong Province,china.

【专业热熔胶涂布与复合设备方案提供商】

三人行机械 质量万里行 最高性价比

Sanrenxing Machinery.Faithworthy quality.High cost performance

SR-A350 全自动高速（无刮痕）热熔不干胶涂布复合机

SR-A350 Full automatic high speed(no scratch) hot melt adhesive coating laminating machine

应用领域

主要用于生产高档热熔不干胶标签纸，热敏纸以及高透明不干胶膜类材料等。

Application

Mainly be used in producing high grade hot melt adhesive label, thermal paper label and high transparent membrane material label etc.

技术参数

涂布方式	无刮痕旋转涂布
涂布克重	10–100g/m²
涂布精度	≤35g/m²±1g
涂布速度	50–350m/min
涂布宽度	500–2000mm
放卷方式	自动转换接纸
收卷方式	自动转换接纸

Technical parameters

Coating way	rotary bar coating
Coating weight	10–100g/m²
Coating precision	≤35g/m²±1g
Coating speed	50–350m/min
Coating width	500–2000mm
Unwinding way	automatic transfer roller
Rewinding way	automatic transfer roller



SR-A250 半自动（无刮痕）不干胶涂布机

SR-A250 Semi automatic(no scratch) hot melt adhesive coating machine

应用领域

主要用于生产热敏纸标签以及耐温性较差的不干胶材料。

Application

Mainly be used in producing thermal paper label and low temperature resistance adhesive material.

技术参数

涂布方式	无刮痕旋转涂布
涂布克重	10–100g/m²
涂布精度	≤35g/m²±1g
涂布速度	50–250m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	rotary bar coating
Coating weight	10–100g/m²
Coating precision	≤35g/m²±1g
Coating speed	50–250m/min
Coating width	500–2000mm



SR-A200 高速（无刮痕）热熔不干胶涂布复合机

SR-A200 High speed (no scratch) hot melt adhesive coating laminating machine

应用领域

主要用于生产各种纸张类不干胶标签材料。

Application

Mainly be used in producing various paper type adhesive label material.

技术参数

涂布方式	无刮痕旋转涂布
涂布克重	10–100g/m²
涂布精度	≤35g/m²±1g
涂布速度	50–200m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	rotary bar coating
Coating weight	10–100g/m²
Coating precision	≤35g/m²±1g
Coating speed	50–200m/min
Coating width	500–2000mm



SR-UVC300 全自动不干胶标签（热熔UV胶）无刮痕涂布机

SR-UVC300 Full automatic adhesive label(hot melt UV adhesive) no scratch coating machine

应用领域

用于生产各类纸类，透明膜类不干胶材料，耐高低温，无残留，性能优越。

Application

Mainly be used in producing various paper, transparent film material label, could use high or low temperature material, adhesive removable, performance well.

技术参数

涂布方式	无刮痕涂布
涂布克重	10–50g/m²
涂布精度	≤35g/m²±1g
涂布速度	10–300m/min
涂布宽度	500–2000mm
UV系统	德国IST
UV 灯数量	1–6盏
UV 能量	0–300MJ/盏

Technical parameters

Coating way	rotary bar coating
Coating weight	10–50g/m²
Coating precision	≤35g/m²±1g
Coating speed	10–300m/min
Coating width	500–2000mm
UV system	Germany IST
UV lamp qty	1 to 6 pcs
UV energy	0–300MJ/lamp



SR-UVC200 全自动线束（热熔UV）胶带涂布机

SR-UVC200 Full automatic harness tape(hot melt UV) coating machine

应用领域

主要用于生产各种布基，绒布类汽车线束胶带。

Application

Mainly be used in producing various cloth, lint car harness tape.

技术参数

涂布方式	狭缝式刮涂
涂布克重	10–100g/m²
涂布精度	≤35g/m²± 1g
涂布速度	20–200m/min
涂布宽度	200–2000mm
UV系统	德国IST
UV 灯数量	1–6盏
UV 能量	0–300MJ/盏

Technical parameters

Coating way	slot die coating
Coating weight	10–100g/m²
Coating precision	≤35g/m²± 1g
Coating speed	20–200m/min
Coating width	200–2000mm
UV system	Germany IST
UV lamp qty	1 to 6 pcs
UV energy	0–300MJ/lamp



SR-UVC100 全自动PVC线束（热熔UV）胶带涂布机

SR-UVC100 Full automatic PVC harness tape(hot melt UV) coating machine

应用领域

主要用于生产PVC线束胶带以及各种PVC电工绝缘胶带等。

Application

Mainly for PVC harness tape and various PVC electric tape etc..

技术参数

涂布方式	无刮痕旋转涂布
涂布克重	10–30g/m²
涂布精度	≤30g/m²± 1g
涂布速度	10–100m/min
涂布宽度	500–2000mm
UV系统	德国IST
UV 灯数量	1–2盏
UV 能量	0–300MJ/盏

Technical parameters

Coating way	rotary bar coating
Coating weight	10–30g/m²
Coating precision	≤30g/m²± 1g
Coating speed	10–100m/min
Coating width	500–2000mm
UV system	Germany IST
UV lamp qty	1 to 2 pcs
UV energy	0–300MJ/lamp



SR-B200 全自动高速双涂布基胶带涂布机

SR-B200 Full automatic fast speed double coating duct tape coating machine

应用领域

主要用于布基，地毯等高克重涂布的胶带产品。

Application

Mainly for duct tape, carpet etc. high adhesive gsm tape product adhesive coating.

技术参数

涂布方式	狭缝式刮涂
涂布克重	50–100g/m²
涂布精度	≤35g/m²± 1g
涂布速度	50–200m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	slot die coating
Coating weight	50–100g/m²
Coating precision	≤35g/m²± 1g
Coating speed	50–200m/min
Coating width	500–2000mm



SR-B150 全自动双面热熔胶带涂布机

SR-B150 Full automatic double sides hot melt adhesive tape coating machine

应用领域

主要用于各种热熔双面胶带和双涂胶带的生产，如（棉纸，泡棉，膜类双面胶带和双面粘虫胶带等）。

Application

Mainly be used in producing various hot melt double sides tape and double coating tape, such as tissue paper, foam, membrane double sides tape and double side stick lac tape.

技术参数

涂布方式	狭缝式双涂
涂布克重	20–200g/m²
涂布精度	±5%
涂布速度	20–150m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	slot die double coating
Coating weight	20–200g/m²
Coating precision	±5%
Coating speed	20–150m/min
Coating width	500–2000mm



SR-B250 清洁胶带涂布机

SR-B250 Cleaning tape coating machine

应用领域

主要用于生产粘尘胶带，清洁胶带、粘虫胶带等。

Application

Mainly for cleaning tape, duct tape, sticky insect tape etc..

技术参数

涂布方式	狭缝式刮涂
涂布克重	10–100g/m²
涂布精度	±5%
涂布速度	150–200m/min
涂布宽度	500–3000mm

Technical parameters

Coating way	slot die coating
Coating weight	10–100g/m²
Coating precision	±5%
Coating speed	150–200m/min
Coating width	500–3000mm



SR-B80 医用胶带透气涂布机

SR-B80 Medical tape breathable coating machine

应用领域

主要用于医用透气胶带，运动透气绷带，以及其他各式花纹，网状透气材料。

Application

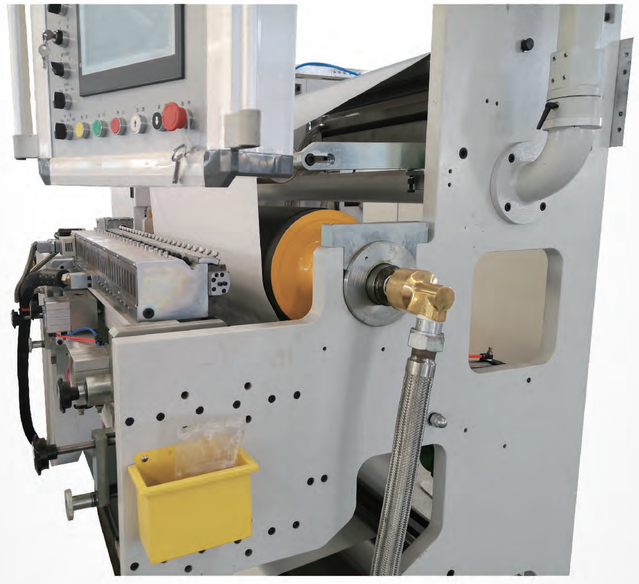
Mainly be used in medical breathable tape, sport breathable bandage, and other various pattern, net shape breathable material.

技术参数

涂布方式	透气涂布
涂布克重	5–100g/m²
涂布精度	⩾40g/m²±5%
涂布速度	10–50m/min
涂布宽度	500–1800mm

Technical parameters

Coating way	breathable coating
Coating weight	5–100g/m²
Coating precision	⩾40g/m²±5%
Coating speed	10–50m/min
Coating width	500–1800mm



SR-B100 热熔胶带涂布机

SR-B100 Hot melt adhesive tape coating machine

应用领域

主要用于高克重热熔胶带的涂布（如布基，玻纤，线束胶带等）。

Application

Mainly be used in high grams weight hot melt adhesive tape coating(such as duct tape, glass fiber,harness tape etc.)

技术参数

涂布方式	狭缝式刮涂
涂布克重	30–200g/m²
涂布精度	≥50g/m²±5%
涂布速度	10–100m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	slot die coating
Coating weight	30–200g/m²
Coating precision	≥50g/m²±5%
Coating speed	10–100m/min
Coating width	500–2000mm



SR-BF1 防腐胶带涂布机

SR-BF1 Antiseptic tape coating machine

应用领域

主要用于生产沥青防腐胶带，丁基防腐防水胶带，橡胶防腐胶带等。

Application

Mainly be used in producing asphalt antiseptic tape, butyl antiseptic waterproof tape, rubber antiseptic tape etc.

技术参数

涂布方式	挤出狭缝式刮涂
涂布克重	50–2500g/m²
涂布精度	≥50g/m²±8%
涂布速度	10–50m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	extrusion slot die coating
Coating weight	50–2500g/m²
Coating precision	≥50g/m²±8%
Coating speed	10–50m/min
Coating width	500–2000mm



SR-BF2 丁基防水防腐胶带涂布机

SR-BF2 Butyl waterproof antiseptic tape coating machine

应用领域

主要用于生产高档丁基防腐胶带，丁基防水卷材系列。

Application

Mainly use in producing high grade butyl antiseptic tape, butyl waterproof coil series.

技术参数

涂布方式	挤出狭缝式刮涂
涂布克重	100–3000g/m²
涂布精度	⩾100g/m²±8%
涂布速度	2–20m/min
涂布宽度	500–3000mm

Technical parameters

Coating way	extrusion slot die coating
Coating weight	100–3000g/m²
Coating precision	⩾100g/m²±8%
Coating speed	2–20m/min
Coating width	500–3000mm



SR-C300 全自动TPU流延复合机

SR-C300 Full automatic TPU casting extrusion lamination machine

应用领域

主要用于生产TPU防水透气膜，TPU热熔胶膜，服装防水胶条，以及其他军事，民用，医用 TPU膜和复合材料系列。

Application

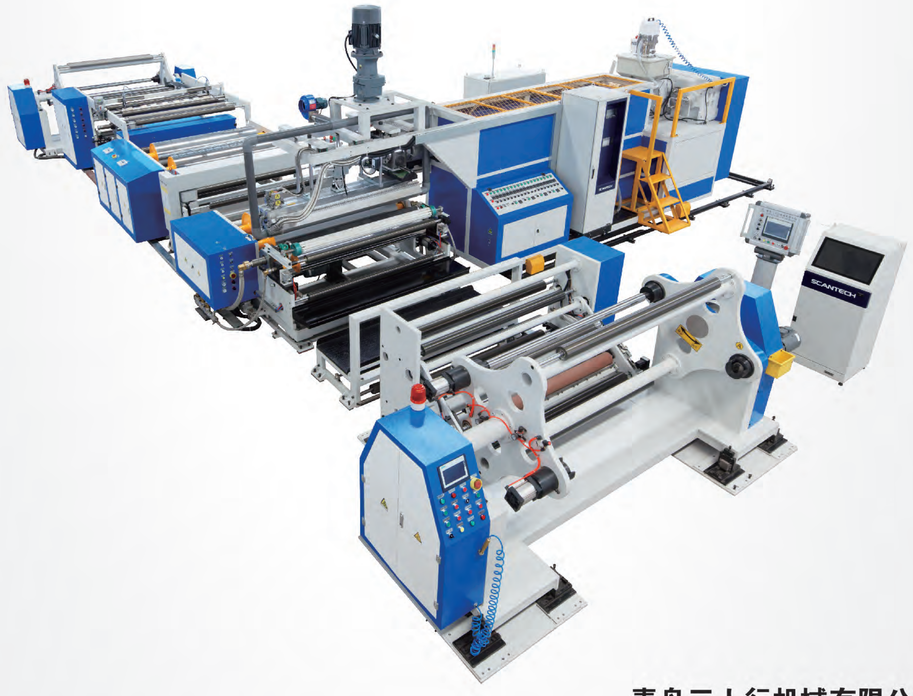
Mainly be used in producing TPU waterproof breathable membrane, TPU hot melt adhesive membrane, clothes waterproof adhesive film, and other military, civil use, medical TPU membrane and lamination material series.

技术参数

流延方式	流延拉伸
流延厚度	0.01–0.20mm
流延精度	±5%
流延速度	2–50m/min
流延宽度	500–3000mm

Technical parameters

Casting way	extrusion coating
Casting thickness	0.01–0.20mm
Casting precision	±5%
Casting speed	2–50m/min
Casting width	500–3000mm



SR-C200 热熔胶膜涂布机

SR-C200 Hot melt adhesive membrane coating machine

应用领域

主要用于生产TPU,PA,PES,PO,EVA等热熔胶膜系列。

Application

Mainly use for producing TPU, PA, PES, PO, EVA etc. hot melt adhesive membrane.

技术参数

涂布方式	挤出狭缝式刮涂
涂布厚度	0.04–0.50mm
涂布精度	±8%
涂布速度	2–30m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	extrusion slot die coating
Coating thickness	0.04–0.50mm
Coating precision	±8%
Coating speed	2–30m/min
Coating width	500–2000mm



SR-C180 网点转移涂布复合机

SR-C180 Net transfer coating laminating machine

应用领域

主要用于鞋用透气定型布材料和服装透气辅料，以及其他各种花纹转移热烫材料等。

Application

Mainly be used in shoes ventilation forming clothes material and clothes ventilation accessories, and other various stripe transfer hot iron material etc.

技术参数

涂布方式	网辊转移
涂布克重	10–100g/m²
涂布精度	±8%
涂布速度	2–20m/min
涂布宽度	500–2000mm

Technical parameters

Coating way	roller transfer
Coating weight	10–100g/m²
Coating precision	±8%
Coating speed	2–20m/min
Coating width	500–2000mm

